

# REMOPLAST SPEED DRY

## Two component high solid epoxy zincphosphate primer

### Product properties

Low VOC product  
 Fast drying  
 Good mechanical strength and corrosion protection

### Recommended uses

Used as a primer in atmospheric exposure conditions.  
 It is applied as primer in system with different top coats.

### Product data

<b>Colour</b>	light grey, grey, oxide red
<b>Volume solids with REMOPLAST SPEED HARDENER</b>	70 % ± 2
<b>Spec. Gravity</b>	1,5 g/cm <sup>3</sup>
<b>VOC with REMOPLAST SPEED HARDENER</b>	285 g/l According directive 2010/75/EU
<b>Theoretical coverage with REMOPLAST SPEED HARDENER</b>	100 µm DFT 7,0 m <sup>2</sup> /l 4,7 m <sup>2</sup> /kg
<b>Typical thickness with REMOPLAST SPEED HARDENER</b>	100 µm

<b>Curing table for dry film thickness up to 100 µm</b>	<b>with REMOPLAST SPEED HARDENER</b>
<b>Substrate temperature</b>	23 °C
<b>Dry to touch</b>	30 min
<b>Dry to handle</b>	3 hrs
<b>Overcoating, minimum</b>	3 hrs
<b>Overcoating, maximum</b>	7 Days

<b>Mixing ratio with REMOPLAST SPEED HARDENER</b>	7 : 1 by volume 12 : 1 by weight
<b>Working pot life</b>	20 °C 4 hrs

<b>Thinner</b>	VERDUENNUNG 400 TL/TP 687.150
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### Recommended substrate preparation

All surfaces to be coated shall be clean, dry and free from any contamination. Before application of the paint, all steel surfaces shall be assessed and treated in accordance with ISO 8501 and ISO 8504. The coating must be applied to the specified thickness, as soon as possible after the surface is properly prepared. Weld spatter, sharp weld seams and sharp edges shall be removed.

<b>Steel</b>	Blast cleaning to Sa 2 ½ according to ISO 8501-1:2007. Roughness profile grade medium (G), according to ISO 8503-1:2012.
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### Preparing of mixture




<b>Mixing</b>	Agitate part A with power agitator. Add part B (hardener) in the specified amount according to the mixing ratio. Agitate thoroughly with power agitator until liquids are homogeneous mixed. Thinner shall be added after mixing or the two components.
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### Application

DFT maximum 180. µm

	Thinning	Nozzle	Pressure
 <b>Airless</b>	by weight up to 10 %	0,015 - 0,019 "	at least 180 bar
 <b>Brush</b>	For small areas and stripe coating Thinning: by weight up to 10 %		
 <b>Roller</b>	For small areas Thinning: by weight up to 10 %		
<b>Repair</b>	Corroded or damaged areas shall be blasted to Sa 2 ½ or mechanically cleaned to St 3, according to standard ISO 8501-1. Prior to overcoating, the existing coating shall be dry, free from any loose paint, grease, oil and any other contaminants.		

Apply only on a clean and dry surface with a temperature at least 3 °C above the dew point to avoid condensation.

Substrate temperature during application and curing shall be above 0 °C.

Relative humidity during application and curing shall not exceed 80 %.

Thinner shall be added after mixing of the components.

Do not thin more than allowed by local environmental legislation.

Adequate ventilation shall be maintained during application and curing.

Too much solvent results in a reduced sag resistance and slower cure.

### Additional information

Following further information can be found on [www.kansai-helios.eu](http://www.kansai-helios.eu)

### Kansai Helios technical guidelines

### Remarks

The provided information should be considered only as a guidance. Drying and curing times are determined under controlled temperatures and relative humidity below 80% and at average of the DFT range for the product. The actual drying times before overcoating may be different, depending on film thickness, ventilation, humidity, underlying paint system etc. Excessive application will extend both the minimum overcoating periods and handling times and may affect long term overcoating properties. When the maximum recoating time is exceeded, it might be necessary to roughen the surface before overcoating. When in doubt, consult KANSAI HELIOS. The solid content by volume is determined using the internal method PV 00155.

<b>UV and colour stability</b>	Like all epoxy coatings, this product tends to chalk and discolor on outside exposure (UV light).
<b>Suitability and use</b>	Temperature resistance: short-term 150°C, permanent max. 120°C
<b>Cleaning</b>	Do not allow the paint to stay in hoses, gun or spray equipment. Clean all equipment with the prescribed cleaner immediately after use. Do not exceed pot life limitation!

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[Recommended coating system](#)

Different combinations of KANSAI HELIOS coatings are possible. For detailed information, please contact KANSAI HELIOS.

### System compatibility

**Intermediate Coat:** REMOPLAST MSR ULTRA IC  
REMOPLAST TL GLIMMER

**Topcoat:** REMOPLAST UVC PL HS ES  
REMOPLAST UVC GLIMMER

### Further information

Further information regarding industry standards and terms used in this Datasheet can be found in separate documents. [www.kansai-helios-industrialcoatings.com](http://www.kansai-helios-industrialcoatings.com), [info@helios.si](mailto:info@helios.si)

### Safety precautions

This product is intended for use only by professionals and with reference to the corresponding Safety data sheet. All work involving the application, use and handling of this product shall be done in accordance with relevant national HSE regulations.

### Storage and shelf life

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life:	REMOPLAST SPEED DRY	24 Month from manufacture in unopened can.
	REMOPLAST SPEED HARDENER	36 Month from manufacture in unopened can.

Subjected to re-inspection thereafter.

### Disclaimer

The provided information is based on our experience and on current knowledge, for its completeness, we assume no liability. As we take no influence on the processing, it lies within the obligation of the user to test, whether the product is suitable for the intended purpose, before using it. Any change in the processing procedure, the environmental conditions, or the failure to comply with instructions may unfavorably influence the result.

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